

GUJARAT TECHNOLOGICAL UNIVERSITY

BE- SEMESTER-V EXAMINATION – WINTER 2025

Subject Code:3150501**Date:19-11-2025****Subject Name: Mass Transfer Operations I****Time: 10:30 AM TO 01:00 PM****Total Marks:70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.
4. Simple and non-programmable scientific calculators are allowed.

| | | MARKS |
|------------|---|--------------|
| Q.1 | (a) Define: Plait point, selectivity and distribution coefficient in liquidliquid extraction | 03 |
| | (b) Discuss the factors affecting choice of separation method | 04 |
| | (c) Discuss in detail about Steady State Cocurrent processes | 07 |
| Q.2 | (a) Explain mass transfer operation between two immiscible phases | 03 |
| | (b) Deduce an equation for molar flux for diffusion of component A through non-diffusing component B in case of steady state molecular diffusion for liquid phase | 04 |
| | (c) With neat sketch, explain spray tower and sparged vessel as G-L equipment in brief. | 07 |
| OR | | |
| | (c) Explain the following terms with respect to tray towers: (i) Flooding (ii)Priming (iii) Coning (iv)Weeping (v) Dumping (vi)Tray Spacing (vii)Theoretical Tray | 07 |
| Q.3 | (a) Compare N type flux and J type flux. | 03 |
| | (b) Compare Penetration theory with surface renewal theory with reference to molecular diffusion | 04 |
| | (c) Methane diffuses at steady state through a tube containing helium for the case equimolar counter diffusion. At point 1, the partial pressure of methane is 55 kPa and at point 2, 0.03 m apart is 15 kPa. The total pressure is 101.325 kPa and temperature is 298 k, at this temperature and pressure the value of diffusivity is $6.75 \times 10^{-5} \text{ m}^2/\text{s}$. Calculate the partial pressure of methane at point 0.02 m apart from point 1 for the above case | 07 |
| OR | | |
| Q.3 | (a) Explain mass, heat and momentum transfer analogies. | 03 |
| | (b) Classify gas-liquid mass transfer operations with principle. | 04 |
| | (c) Oxygen (A) is diffusing through carbon monoxide (B) under steady state condition with carbon monoxide non-diffusing. The total pressure is $1 \times 10^5 \text{ N/m}^2$ and temperature is 0°C . The partial pressure of oxygen at two planes 2.0 mm apart is respectively 13000 and 6500 N/m^2 . The diffusivity for the mixture is $1.87 \times 10^{-5} \text{ m}^2/\text{s}$. Calculate the rate of diffusion of oxygen in kmol/s through each square meter of the two planes | 07 |
| Q.4 | (a) Define the following terms with respect to tray tower a) Priming b) Coning c) Weeping | 03 |
| | (b) Explain the characteristics of fill for packed tower | 04 |
| | (c) Explain “two resistance theory” briefly | 07 |

OR

Q.4 (a) Define the following terms with respect to tray tower a) Flooding b) Dumping c) Tray Spacing **03**
(b) Explain mass, heat and momentum transfer analogies **04**
(c) Explain the prevention of vortex formation in mechanically agitated vessel. **07**

Q.5 (a) Define: a) Absorption factor b) Crystallization c) selectivity of solvent **03**
(b) Explain Meir's super saturation theory of crystallization. **04**
(c) Explain Ternary liquid- liquid equilibrium and tie line **07**

OR

Q.5 (a) Define: a) Recoverability of solvent b) absorption c) striping **03**
(b) Define super saturation and explain Meir's super saturation theory. Explain stages of crystallization. Explain stages or mechanism of crystallization. **04**
(c) Discuss the system of three liquids- one pair partially soluble and the effect of temperature on ternary equilibria. **07**
