

**GUJARAT TECHNOLOGICAL UNIVERSITY****BE - SEMESTER-VII (NEW) EXAMINATION – SUMMER 2022****Subject Code:3171928****Date:14/06/2022****Subject Name:Design of Material Handling Equipment****Time:02:30 PM TO 05:00 PM****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.
4. Simple and non-programmable scientific calculators are allowed.

- Q.1** (a) List only types of material handling equipments. **03**  
 (b) Describe the objectives of material handling system. **04**  
 (c) Discuss the guideline in selecting materials handling equipments. **07**

- Q.2** (a) Discuss about types of conveyor belts. **03**  
 (b) Draw a neat sketch and explain design procedure for drive pulley. **04**  
 (c) Three idler troughed belt horizontal conveyor is to be used to transmitting 360 ton/hour of mineral ore having weight density of  $16700 \text{ N/m}^3$ , the surcharge factor C for three idler through belt is 0.1. If belt speed is 120 m/min, select standard belt width for the conveyor belt. Take effective width of material storage on belt as  $(0.9B - 0.05) \text{ m}$ . The available standard belt width are 400, 450, 500, 600, 650, 750, 800, 900, 1000, 1200, 1400, 1600, 1800, 2000mm **07**

**OR**

- (c) State and explain the different types of resisting forces acting on conveyor belt. **07**
- Q.3** (a) How wire ropes are designated? State their applications. **03**  
 (b) Explain the modes of failure of wire rope. **04**  
 (c) 5 Ton elevator is supported by 8 lines of 6x19 steel core wire rope of tensile designation 1570 determine diameter of wire rope and pulleys for long life and continuous operation,  $E = 83000 \text{ N}$ . If factor of safety is 8, what is the permissible static load of rope? Assume  $A = 0.404d^2$ ,  $D = 24d$ ,  $\sigma_{ba} = 0.0014S_{ut}$ ,  $S_{ut} = 1570 \text{ N/mm}^2$ . **07**

**OR**

- Q.3** (a) With neat sketch explain lay of wire ropes. **03**  
 (b) Discuss about rope sheaves and drum design procedure. **04**  
 (c) Enlist section used in hook design. Write a design procedure of hook with triangular section. **07**
- Q.4** (a) Sketch typical section of truss member and bridge girder. **03**  
 (b) Discuss about materials used for crane design. **04**  
 (c) Write a short note: Stability of crane design. **07**

**OR**

- Q.4** (a) Discuss design consideration of rotary crane. **03**  
 (b) Which kind of stresses / Loads are considered while structure design of crane? **04**  
 (c) Explain design procedure of revolving crane. **07**

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| <b>Q.5</b> | <b>(a)</b> | Explain design consideration for packaging machinery.          | <b>03</b> |
|            | <b>(b)</b> | Write a short note on “Automatic storage and retrieval system” | <b>04</b> |
|            | <b>(c)</b> | Explain design procedure for bucket elevator loading.          | <b>07</b> |
| <b>OR</b>  |            |  |           |
| <b>Q.5</b> | <b>(a)</b> | Enlist types of bucket elevators .? Discuss one in brief.      | <b>03</b> |
|            | <b>(b)</b> | Explain design procedure for cage elevator.                    | <b>04</b> |
|            | <b>(c)</b> | Write a short note on “Automatic guided vehicles”              | <b>07</b> |

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