

**GUJARAT TECHNOLOGICAL UNIVERSITY****BE - SEMESTER-VII (NEW) EXAMINATION – SUMMER 2024****Subject Code: 3171926****Date: 22-05-2024****Subject Name: Rapid Prototyping****Time: 02:30 PM TO 05:00 PM****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.
4. Simple and non-programmable scientific calculators are allowed.

		<b>MARKS</b>
<b>Q.1</b>	(a) Differentiate additive and subtractive manufacturing processes.	<b>03</b>
	(b) Give classification of Rapid Manufacturing processes.	<b>04</b>
	(c) Explain the complete process of Reverse Engineering with a suitable example.	<b>07</b>
<b>Q.2</b>	(a) Write full form of CAD data formats: (i) STL, (ii) LEAF, (iii) IGES	<b>03</b>
	(b) Differentiate between direct and adaptive slicing.	<b>04</b>
	(c) Why part orientation and support generation is important for rapid prototyping? Explain with suitable examples and neat sketches.	<b>07</b>
	<b>OR</b>	
	(c) Explain the validity checks and repair procedures used for CAD data conversion for rapid prototyping with suitable example.	<b>07</b>
<b>Q.3</b>	(a) What is micro-stereolithography?	<b>03</b>
	(b) Explain the photopolymerization process used for Stereolithography with a neat sketch.	<b>04</b>
	(c) Write advantages, limitations and applications of Fused Deposition Modelling process.	<b>07</b>
	<b>OR</b>	
<b>Q.3</b>	(a) Define Laminated Object Manufacturing (LOM).	<b>03</b>
	(b) Discuss in brief about various materials used for LOM.	<b>04</b>
	(c) Compare Selective Laser Sintering, 3D Printing and LOM processes used for Rapid prototyping.	<b>07</b>
<b>Q.4</b>	(a) Write applications of 3D Printing process.	<b>03</b>
	(b) Briefly explain the process physics of Ultrasonic Consolidation process.	<b>04</b>
	(c) Write short note on: Laser Engineered Net Shaping.	<b>07</b>
	<b>OR</b>	
<b>Q.4</b>	(a) Write applications of Ultrasonic Consolidation process.	<b>03</b>
	(b) Explain the process physics of Selective Laser Sintering process with a neat sketch.	<b>04</b>
	(c) Write short note on: Tooling for rapid prototyping processes.	<b>07</b>
<b>Q.5</b>	(a) List the materials used for photopolymerization process.	<b>03</b>
	(b) Explain various errors that may occur during part building phase in rapid prototyping.	<b>04</b>
	(c) Explain various stages of rapid prototyping process with neat sketches.	<b>07</b>
	<b>OR</b>	
<b>Q.5</b>	(a) List the materials used for 3D printing process.	<b>03</b>
	(b) Explain various post-processing errors in rapid prototyping process.	<b>04</b>
	(c) Discuss various part building errors in SLA & SLS process.	<b>07</b>

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