Enrolment No./Seat No_ **GUJARAT TECHNOLOGICAL UNIVERSITY BE - SEMESTER-VI EXAMINATION - SUMMER 2025** Subject Code:3160507 Date:30-05-2025 **Subject Name: Advanced Separation Processes** Time: 10:30 AM TO 01:00 PM **Total Marks:70 Instructions:** 1. Attempt all questions. 2. Make suitable assumptions wherever necessary. 3. Figures to the right indicate full marks. 4. Simple and non-programmable scientific calculators are allowed. $\mathbf{Q.1}$ (a) Define the term "separation factor". Also describe the feasibility of separation based on the different values of separation factor. **(b)** Describe the working of membrane bioreactor in brief. Explain working of gas chromatography with neat a figure in detail. (c) **Q.2** (a) Differentiate between equilibrium separation processes and rate-governed separation processes with appropriate examples. Describe the principle of thin-layer chromatography in brief. **(b)** List the essential properties of a super critical solvent. Also describe their advantages and (c) disadvantages over conventional liquid solvents. Describe RO process with a schematic diagram and also explain its application in desalination. (a) 0.3 Explain the merits of reactive distillation over conventional technology (Reactor followed by distillation column). List at least four industrial applications of short path distillation. **(b)** Explain the manufacturing of ETBE using reactive distillation. Also explain the effect of (c) various parameters on the performance of reactive distillation unit.

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Discuss about different materials used for membranes synthesis.

List at least four industrial applications of reactive distillation technology.

Q.3 (a)

(b)

Explain design and working of shorth path distillation unit. Also explain sepearation of (c) **07** Vitamin-E from crude Vitamin-E acetate with the help of neat process flow diagram using short path distillation. Explain concept and working of nanofiltration. 03 $\mathbf{Q.4}$ (a) Classify different types of membrane process based on the driving force. **(b)** 04 With a flow sheet, explain the working of Kraft process for decaffeination of coffee. (c) 07 OR Compare short-path distillation with molecular distillation. Q.4 (a) 03 Explain the different problems associated with membranes and its possible solutions. **(b)** 04

(c) Explain ROSE process with a neat flow diagram.
Q.5 (a) Describe the factors affecting the efficiency of electrophoresis in brief.
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(a) Describe the factors affecting the efficiency of electrophoresis in brief.
 (b) Compare ion exchange chromatography with gel filtration chromatography.
 (c) Explain working principle of pervaporation and enlist its various industrial applications.
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(c) Explain working principle of pervaporation and enlist its various industrial applications.

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Q.5 (a) Discuss with a neat sketch: BALE and KATMAX packing for reactive and catalytic distillation.

(b) Compare gel electrophoresis with paper electrophoresis

(c) Enlist various membrane modules used for membrane separation processes and describe any two of them in detail.
