

**GUJARAT TECHNOLOGICAL UNIVERSITY****BE - SEMESTER-VI EXAMINATION – SUMMER 2025****Subject Code:3160506****Date:22-05-2025****Subject Name: Chemical Reactions Engineering I****Time:10:30 AM TO 01:00 PM****Total Marks:70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.
4. Simple and non-programmable scientific calculators are allowed.

**MARKS**

- Q.1** (a) Define rate constant with its significance. **03**  
 (b) Define rate of reaction considering unit volume, mass and surface of solid in fluid solid system. **04**  
 (c) Derive performance equation for steady state plug flow reactor. **07**

- Q.2** (a) Derive equation for a unimolecular type first order reaction for constant volume batch reactor using integral method. **03**  
 (b) Give brief about shifting order reaction. **04**  
 (c) Give detail classification of reactions with example. **07**

**OR**

- (c) For the decomposition  $A \rightarrow R$ ,  $C_{A0} = 1$  mol/liter, in a batch reactor conversion is 75% after 1 hour, and is just complete after 2 hours. Find a rate equation to represent this kinetics. **07**

- Q.3** (a) Write in brief about variables affecting rate of reactions. **03**  
 (b) Discuss about various types of nonideality exists in different reactors. **04**  
 (c) Derive the equation for half life using overall order of irreversible reaction. **07**

**OR**

- Q.3** (a) The concentration readings in Table represent a continuous response to a pulse input into a closed vessel which is to be used as a chemical reactor. Calculate the mean residence time of fluid in the vessel. **03**

Time, t min	0	5	10	15	20	25	30	35
Tracer output conc. C pulse, gm /liter	0	3	5	5	4	2	1	0

- (b) Discuss autocatalytic reaction with conversion-time and rate-concentration Curves. **04**  
 (c) Discuss optimum temperature progression in detail. **07**

- Q.4** (a) Discuss parallel reactions with examples. **03**  
 (b) Milk is pasteurized if it is heated to 63°C for 30 min, but if it is heated to 74°C it only needs 15 sec for the same result. Find the activation energy of this sterilization process. **04**  
 (c) Derive performance equation for steady state ideal batch reactor. **07**

**OR**

- Q.4** (a) Explain recycle ratio and the performance equation of recycle plug flow reactors. **03**  
 (b) Show the graphical representation of energy balance equation for adiabatic operation. **04**

- (c) Explain tracer experiment with equations for pulse response in non-ideal flow reactor with equations and curves. **07**
- Q.5** (a) Define: Conversion, yield, space time. **03**  
(b) Explain differential method of analysis to find rate of reaction. **04**  
(c) Discuss qualitative product distribution for irreversible first order reaction in series. **07**
- OR**
- Q.5** (a) Explain selectivity with its equation. **03**  
(b) Discuss about different size of mixed flow reactors in series. **04**  
(c) Differentiate between contacting patterns in continuous flow operations and noncontinuous operations for various combination of high and low concentration of reactants for maximizing the desired product. **07**

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