

**GUJARAT TECHNOLOGICAL UNIVERSITY****BE - SEMESTER-VII (NEW) EXAMINATION – WINTER 2022****Subject Code:3170507****Date:16-01-2023****Subject Name:Computer Aided Process Synthesis****Time:10:30 AM TO 01:00 PM****Total Marks:70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.
4. Simple and non-programmable scientific calculators are allowed.

**MARKS**

- Q.1**
- (a) Explain overlapping and non overlapping operation. **03**
- (b) Explain the algorithm for establishing distillation column pressure and condenser type. **04**
- (c) Discuss in brief about design opportunities and general steps in product and process design. **07**

- Q.2**
- (a) Explain Threshold approach temperature. **03**
- (b) Draw the possible sequences for 3 number of products and explain heuristics for determining favorable sequences. **04**
- (c) Discuss the Pinch Design Approach for inventing a Heat Exchanger Network. **07**

**OR**

- (c) Explain the generalized rules for stream splitting on both sides of the pinch to satisfy MER requirements. **07**

- Q.3**
- (a) Describe the criteria for selection of separation methods. **03**
- (b) Explain marginal vapor rate method. **04**
- (c) Given the processing times for two products A, B determine make span and cycle time for manufacturing one batch of A, one of B using (a) Zero wait policy (b) No intermediate storage policy (c) Unlimited intermediate storage policy. **07**

	Processing time(hr)		
	Stage 1	Stage 2	Stage 3
A	6	4	3
B	3	2	2
Zero cleanup times			

**OR**

- Q.3**
- (a) Discuss the role of computers in product and process design. **03**
- (b) Explain separation sequencing for Solid-Fluid systems. **04**
- (c) Discuss sizing of vessels in single product batch plant with example. **07**

- Q.4**
- (a) Discuss the residue curve map. **03**
- (b) With example show how transfer policy affects the cycle time. **04**
- (c) Explain positioning of heat engines & heat pumps relative to pinch. **07**

**OR**

- Q.4**
- (a) Explain Significance of GCC Curve in Finding Minimum Utility Requirement. **03**
- (b) With a neat sketch explain vapour recompression. **04**

- (c) For the Heat Exchanger Network Synthesis (HENS) problem following stream information is available. Determine the minimum utility target and pinch point. 07

Stream	T <sub>in</sub> (°C)	T <sub>out</sub> (°C)	C <sub>p</sub> (kW/°C)	Q (kW)
H1	300	200	1.5	150
H2	300	250	2	100
C1	30	200	1.2	204

Take  $\Delta T_{\min} = 10^\circ\text{C}$

- Q.5** (a) Explain flowshop and Jobshop plant. 03  
 (b) Discuss intermediate storage policy with example. 04  
 (c) Rank the sequence to separate four components using marginal vapor rate method with the following details 07

Separation	MV	Separation	MV
A/B	0	ABC/D	613
A/BC	163	B/C	0
A/BCD	340	B/CD	227
AB/C	231	BC/D	385
AB/CD	435	C/D	0

**OR**

- Q.5** (a) Discuss in brief about environmental issues. 03  
 (b) Explain multi effect distillation. 04  
 (c) Discuss reactor designs used for handling large adiabatic changes in temperature. 07

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