

**GUJARAT TECHNOLOGICAL UNIVERSITY****BE - SEMESTER-VII (NEW) EXAMINATION – WINTER 2023****Subject Code:3170510****Date:08-12-2023****Subject Name: Process Intensification****Time: 10:30 AM TO 01:00 PM****Total Marks:70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.
4. Simple and non-programmable scientific calculators are allowed.

**MARKS**

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| <b>Q.1</b> | (a) Define Process Intensification. Enlist the four applications of PI.  | <b>03</b> |
|            | (b) Discuss the philosophy and opportunities of process intensification.   | <b>04</b> |
|            | (c) Draw schematic of toolbox for Process intensification and explain it in detail.  | <b>07</b> |
|            |  |           |
| <b>Q.2</b> | (a) Explain the significance of intensified mixing in process industries.  | <b>03</b> |
|            | (b) Define the HEX reactors. Explain the working principal of HEX reactor. .   | <b>04</b> |
|            | (c) Describe the working principle of Rotor stator reactors: the STT reactor with neat sketch. Explain how it differs from spinning disc reactor (Only three points).      | <b>07</b> |
|            |  |           |
| <b>OR</b>  |  |           |
|            | (c) Describe the working of Oscillatory baffled reactors (OBRs) with neat diagram. Also, enlist the key benefits of OBR over rotating packed bed reactor (Any three).      | <b>07</b> |
|            |  |           |
| <b>Q.3</b> | (a) Define Tee mixers and Nebulizers.  | <b>03</b> |
|            | (b) Discuss the environmental catalysts with two suitable examples.  | <b>04</b> |
|            | (c) Enlist the four names of inline reactors. Describe motionless mixer with neat diagram. Also, explain the five benefits of motionless mixer over traditional agitation. | <b>07</b> |
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| <b>OR</b>  |  |           |
| <b>Q.3</b> | (a) Briefly discuss the Hydrodynamics and Mass Transfer in Monoliths.  | <b>03</b> |
|            | (b) Explain the significance of Reynolds number and Hydraulic diameter in motionless mixer.  | <b>04</b> |
|            | (c) Explain the construction and working of ejectors as mixer used in process industries. Enlist the advantage and limitation of ejectors over static reactor (Two each).  | <b>07</b> |
|            |  |           |
| <b>Q.4</b> | (a) Define Three-Levels-of-Porosity (TLP) Reactors.  | <b>03</b> |
|            | (b) Define Monolith reactors. Discuss the three applications of Monolith reactors in process industries with example.  | <b>04</b> |
|            | (c) Discuss the process intensification in process of Absorption of NO <sub>x</sub> to reduce air pollution.   | <b>07</b> |

**OR**

- Q.4** (a) Membrane-Enclosed Catalytic Reactor (MECR). **03**  
 (b) Define structure reactors. Give classification of structure reactors with typical examples. **04**  
 (c) Discuss the barriers and future potential scope for hybrid separation processes in chemical process industries. **07**

- Q.5** (a) Explain reactive distillation with suitable example (Only one). **03**  
 (b) Explain the principle and working of Chart-flow heat exchanger. Enlist the name of two parameters which are to be intensified for the same. **04**  
 (c) Discuss and explain a case study on production of Methyl Tertiary Butyl Ether in process industry. **07**

**OR**

- Q.5** (a) Write a short note on Foam heat exchangers. **03**  
 (b) Explain the principle and working of Microchannels heat exchangers. Enlist the name of two parameters which are to be intensified for the same. **04**  
 (c) Discuss and explain a case study on production of Coke Gas Purification in process industry. **07**

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